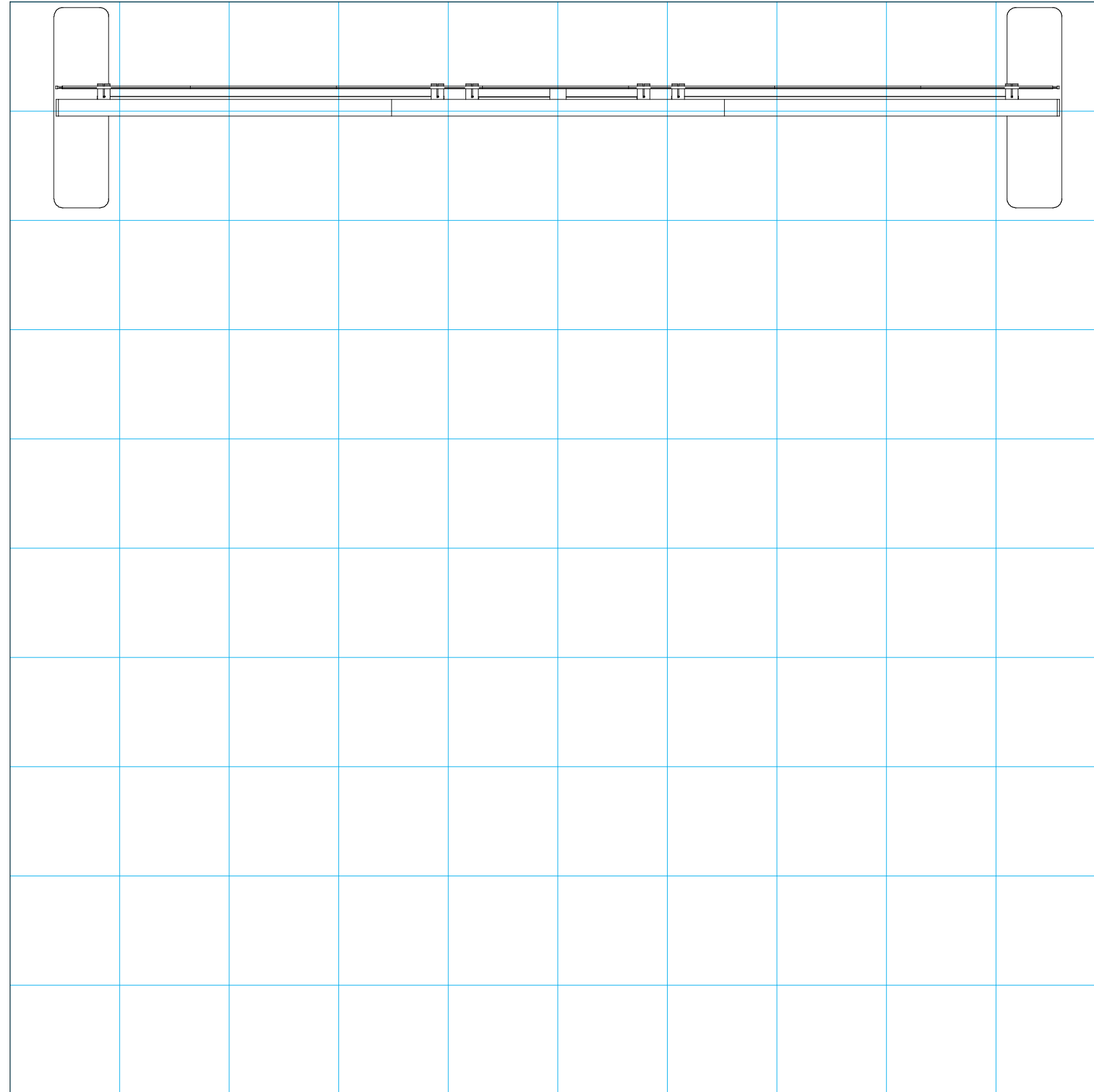


SETUP INSTRUCTIONS



= 1 sq ft

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

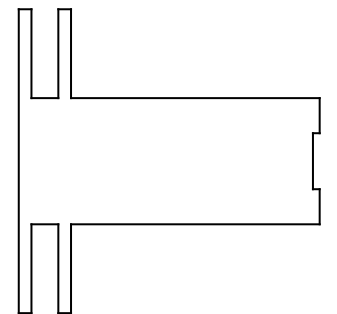
Tighten all knobs.



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY



TSP49 Profile

All knobs must be tightened securely to ensure a proper connection.

The Perfect Fit

SEG Graphic Installation *in 3 Steps*

STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

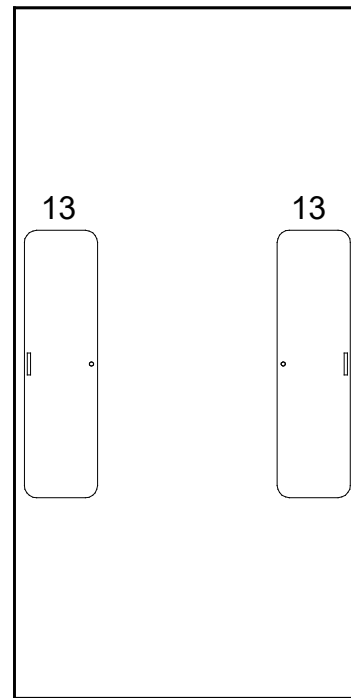


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

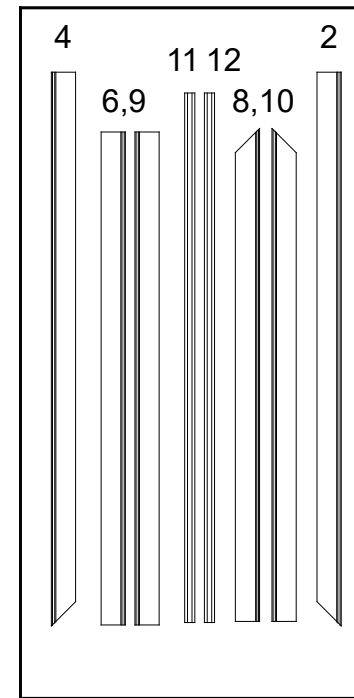
Install video:



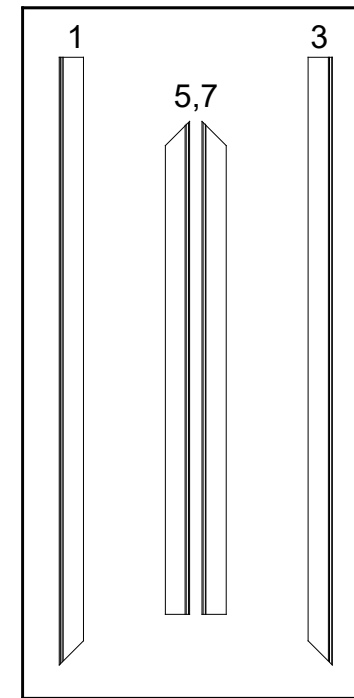
Top View of Each Level



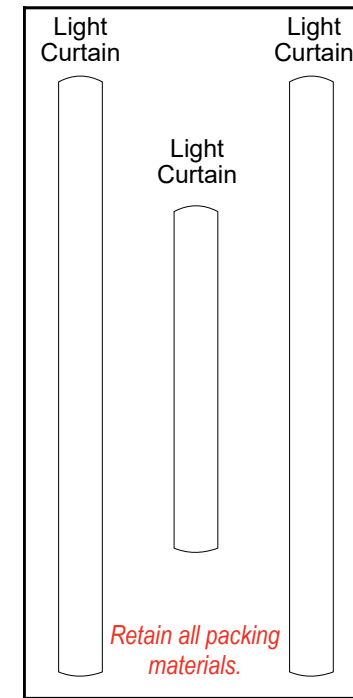
Level 1
(Bottom level)



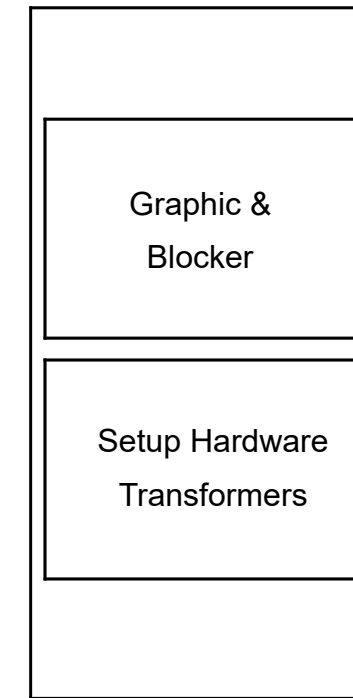
Level 2



Level 3



Level 4



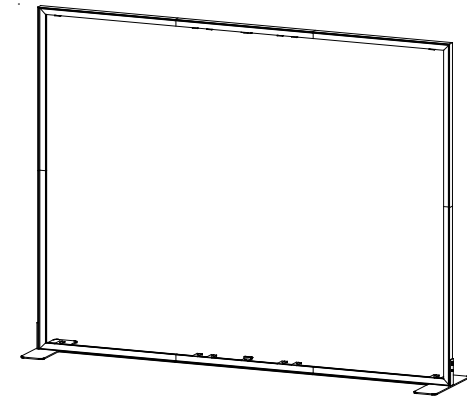
Level 4

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.5"w TSP49 Horizontal Extrusion
6	1	36.5"w TSP49 Horizontal Extrusion
7	1	36.5"w TSP49 Horizontal Extrusion
8	1	36.5"w TSP49 Horizontal Extrusion
9	1	36.5"w TSP49 Horizontal Extrusion
10	1	36.5"w TSP49 Horizontal Extrusion
13	2	6" x 22" Base Plate w/ flange

Steps:

Refer to the [Tool-less Frame Assembly](#) general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connector](#) labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.

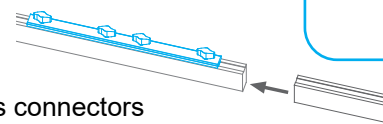


When assembled

Assemble frame flat on ground.

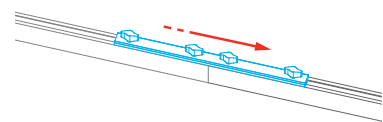
X Tool-less Spline Connector

1. Place extrusions end-to-end.



X = Straight spline

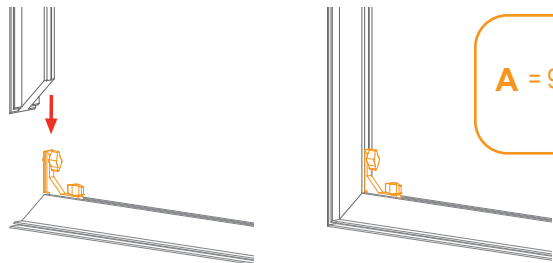
2. Slide tool-less connectors across seam of extrusions.



3. Tighten all knobs to secure connection.

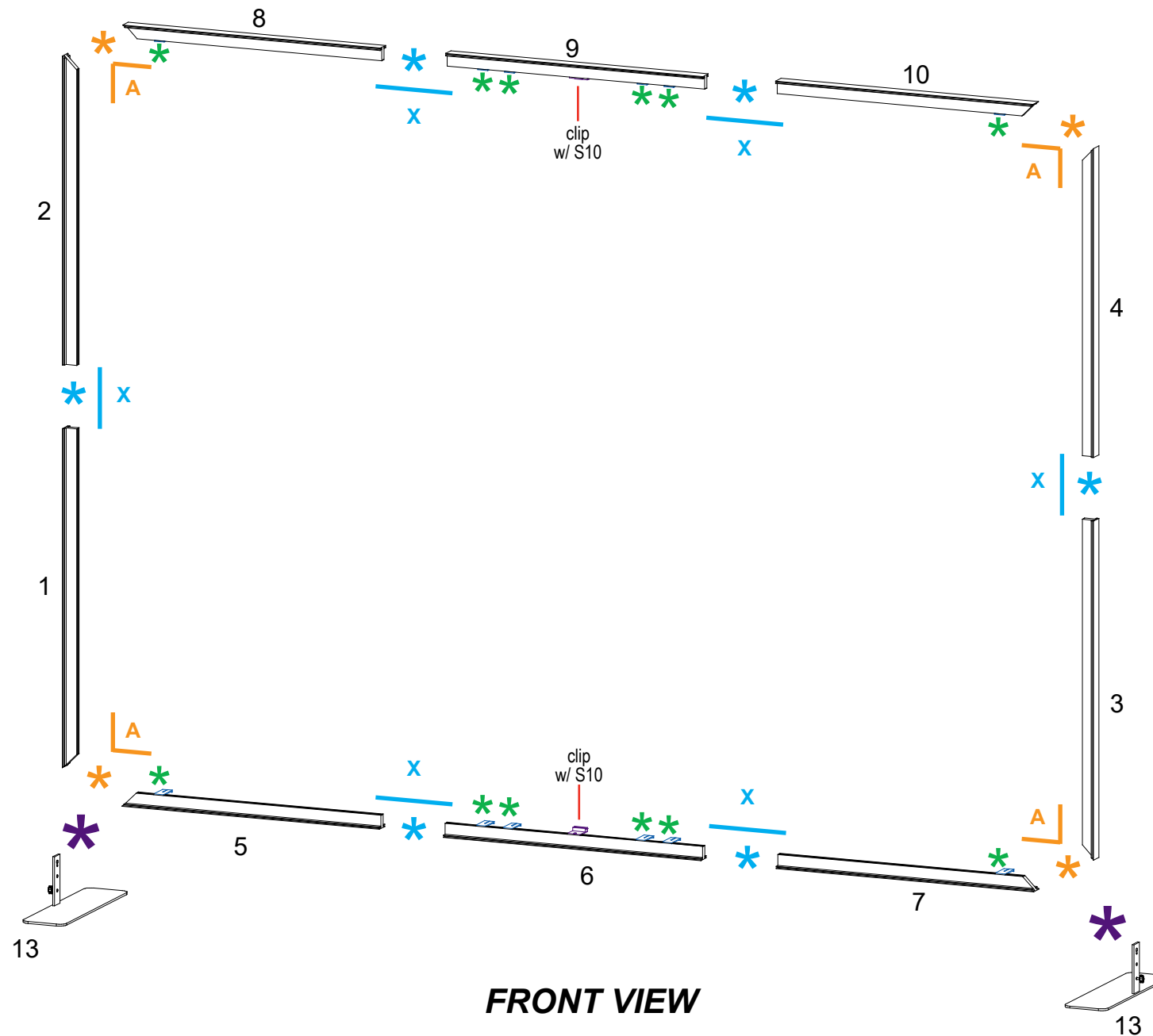
A Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

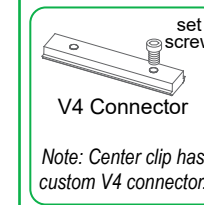
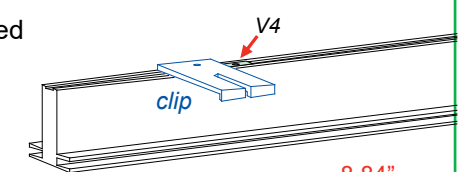


FRONT VIEW

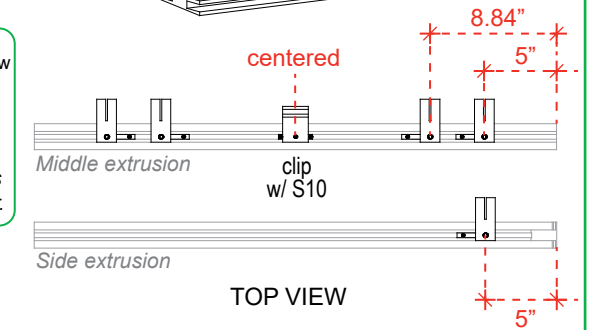
X Hanging Clips

Keep all clips attached to extrusions.
DO NOT DISASSEMBLE

Hanging clips are attached to horizontal extrusions using V4 connectors at locations shown.



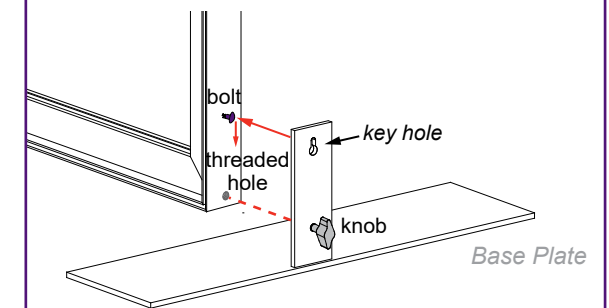
Note: Center clip has custom V4 connector.



All Hanging Clips will face **back** of the frame.

X Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



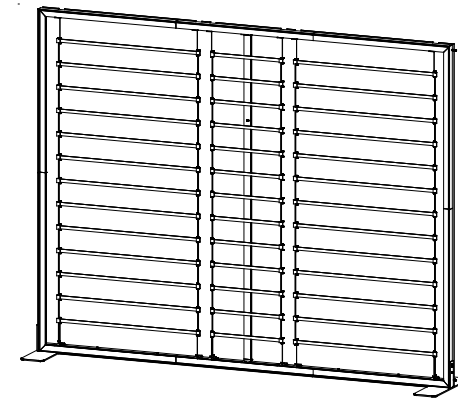
Lattice Light Installation

1 Rotate clips on top & bottom extrusions so that groove faces back of frame.

2 Lift up lattice light curtain & insert ball chain into groove of upper clips
Lights should face front of booth.

3 Hook loops at bottom of light curtain over lower clips

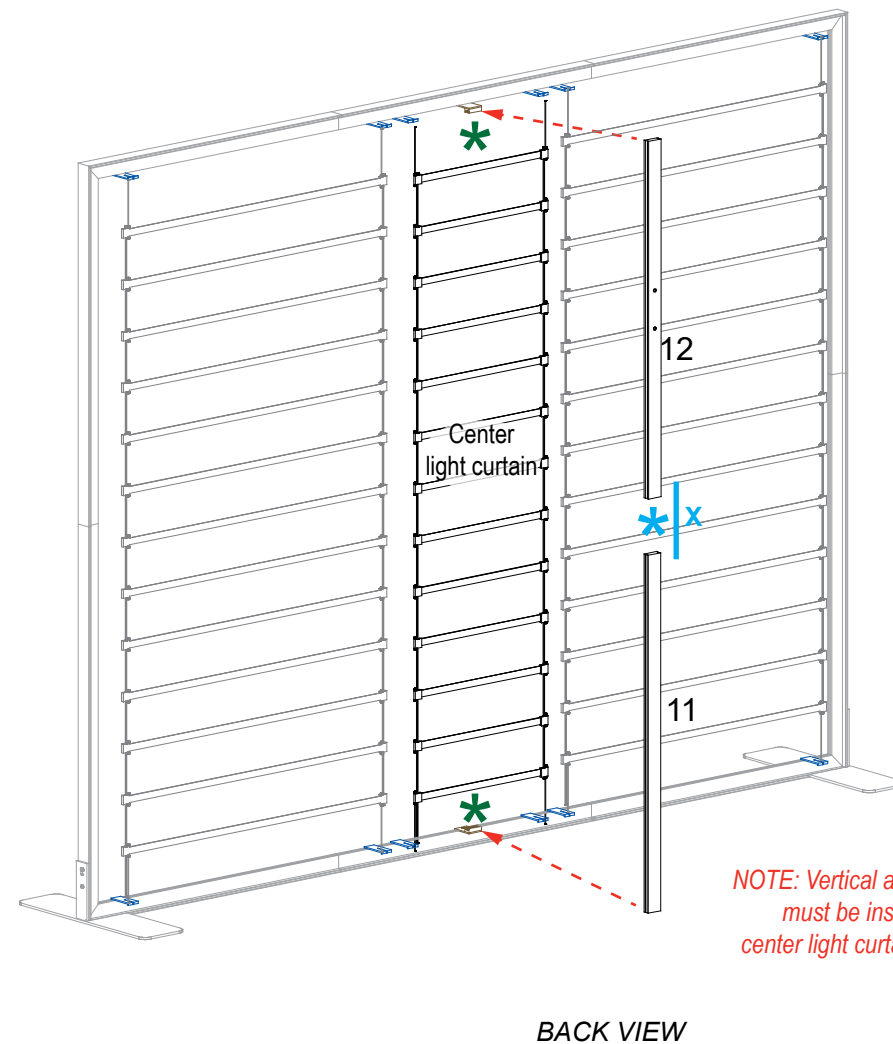
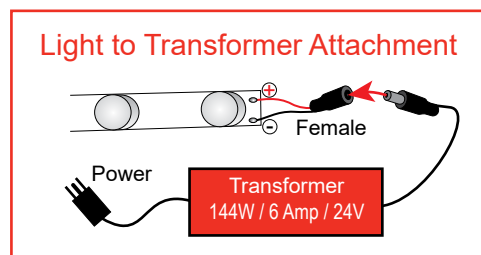
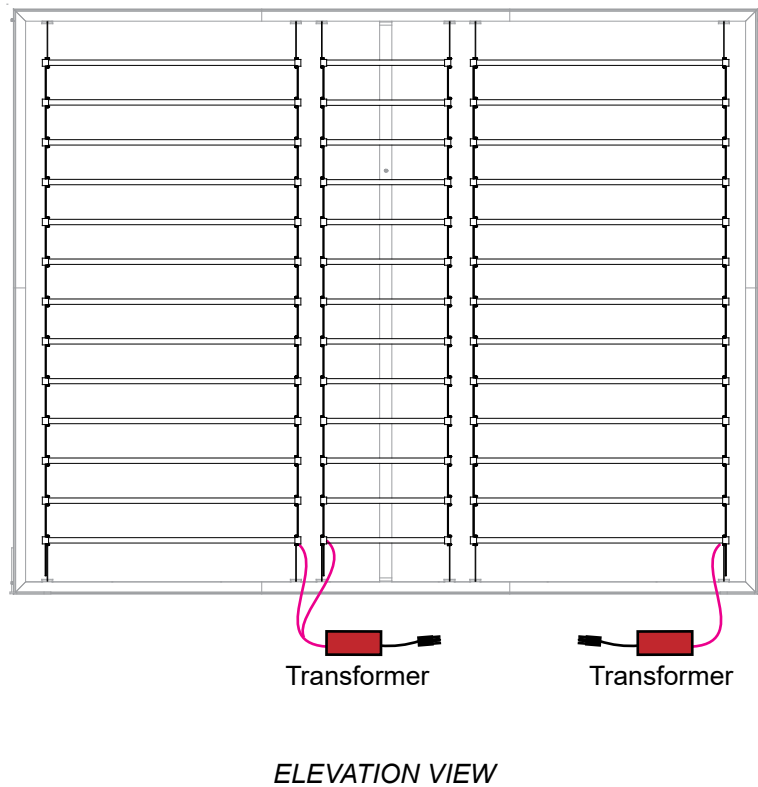
Item	Qty.	Description
11	1	45.209" h Z45 Vertical Extrusion
12	1	37.209" h Z45 Vertical Extrusion
--	1	19.125" w x 86" h Lattice Light Curtain
--	2	38" w x 86" h Lattice Light Curtain



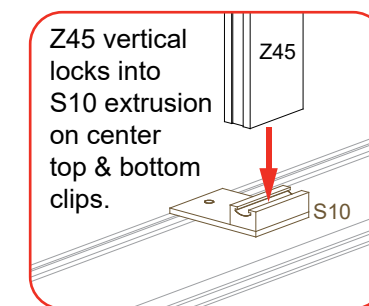
When assembled

Steps:

- 1) Install center Lattice Light curtain to back of frame.
- 2) Assemble vertical extrusions [11-12] together, using **Tool-less Spline Connector** labeled [X].
- 3) Connect vertical assembly [11/12] between S10 extrusions on lower & upper clips of frame, using **Connection Lock w/ Knob**.
- 4) Install remaining Lattice Light curtains to back of frame.
- 5) Connect power cords to lights as shown.



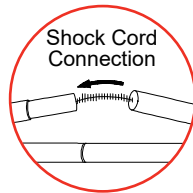
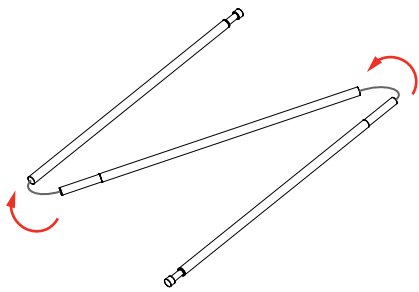
NOTE: Vertical assembly [11/12] must be installed after center light curtain is attached.



Light Blocker Attachment

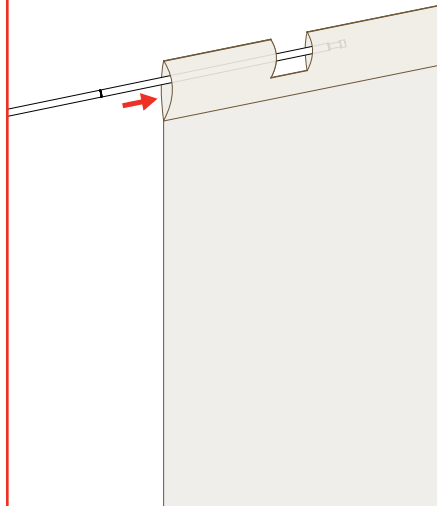
1

Assemble top & bottom rods.



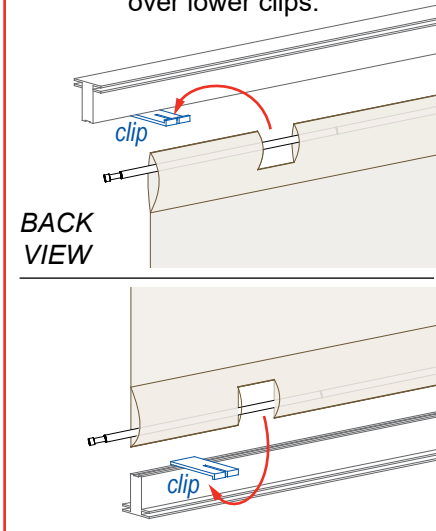
2

Insert rods through top & bottom pockets of light blocker.



3

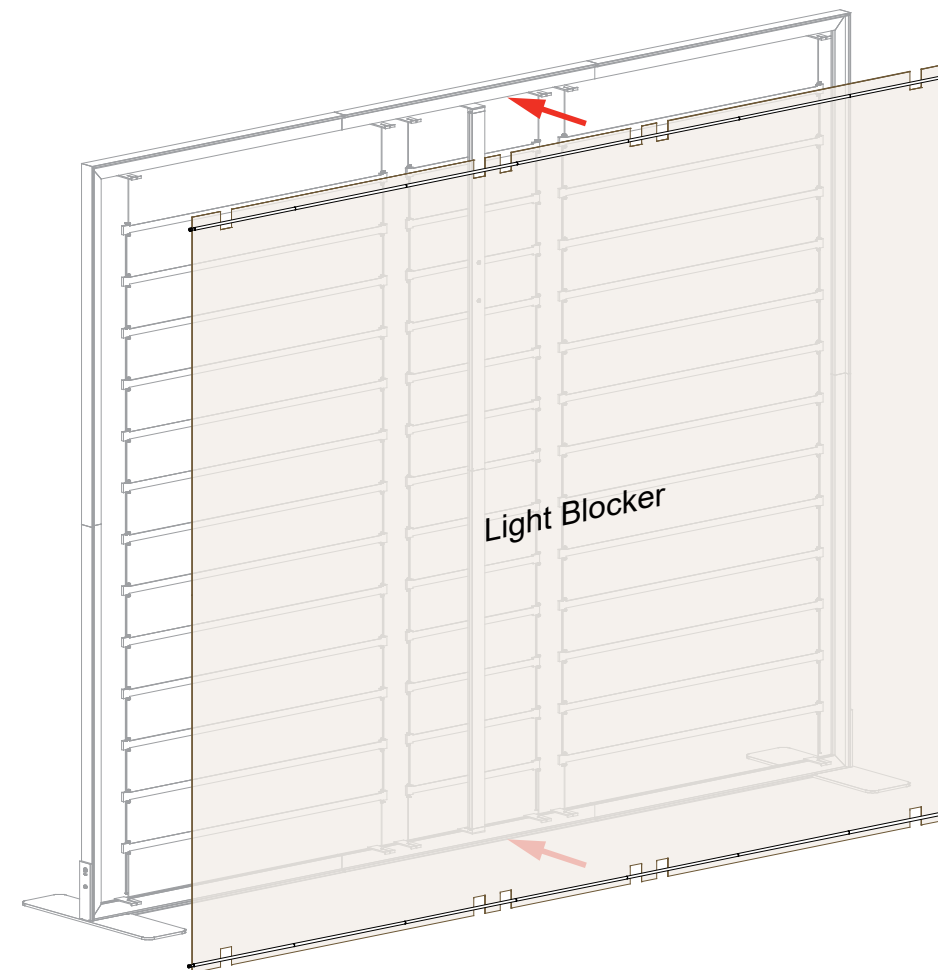
Lift up light blocker. Hook top rod over upper clips, then hook bottom rod over lower clips.



Item	Qty.	Description
--	2	Approx. 110"w x 5/16" collapsible rod
--	1	109.242"w x 85.843"h Light Blocker

Steps:

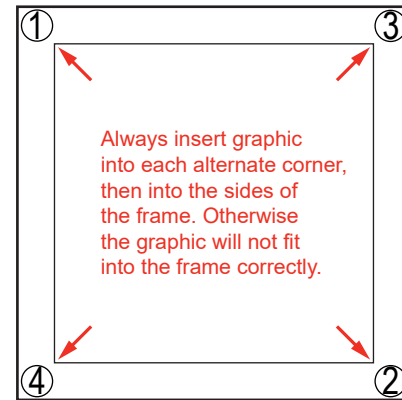
- 1) Assemble rods & insert into top & bottom pockets of light blocker as shown.
- 2) Hook rods over top & bottom clips on back of assembled frame to secure light blocker in place.



BACK VIEW

SEG Graphic Installation

STEP 1: Attach Corners

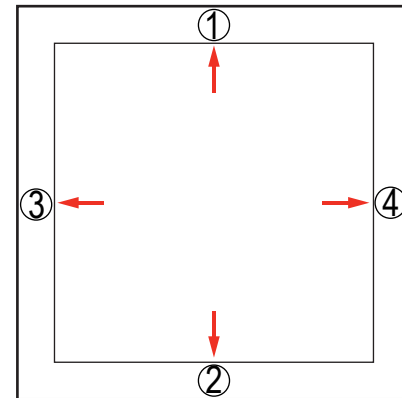


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



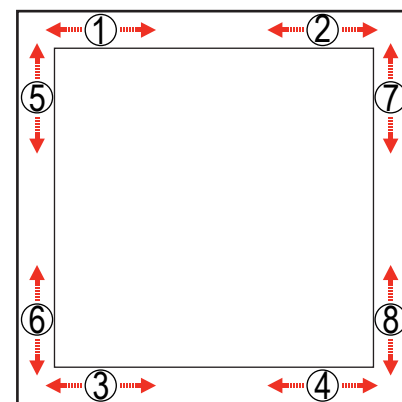
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

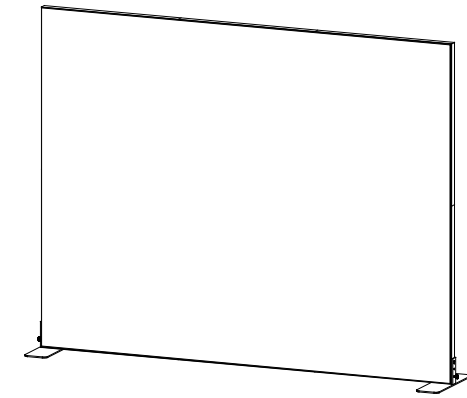


Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

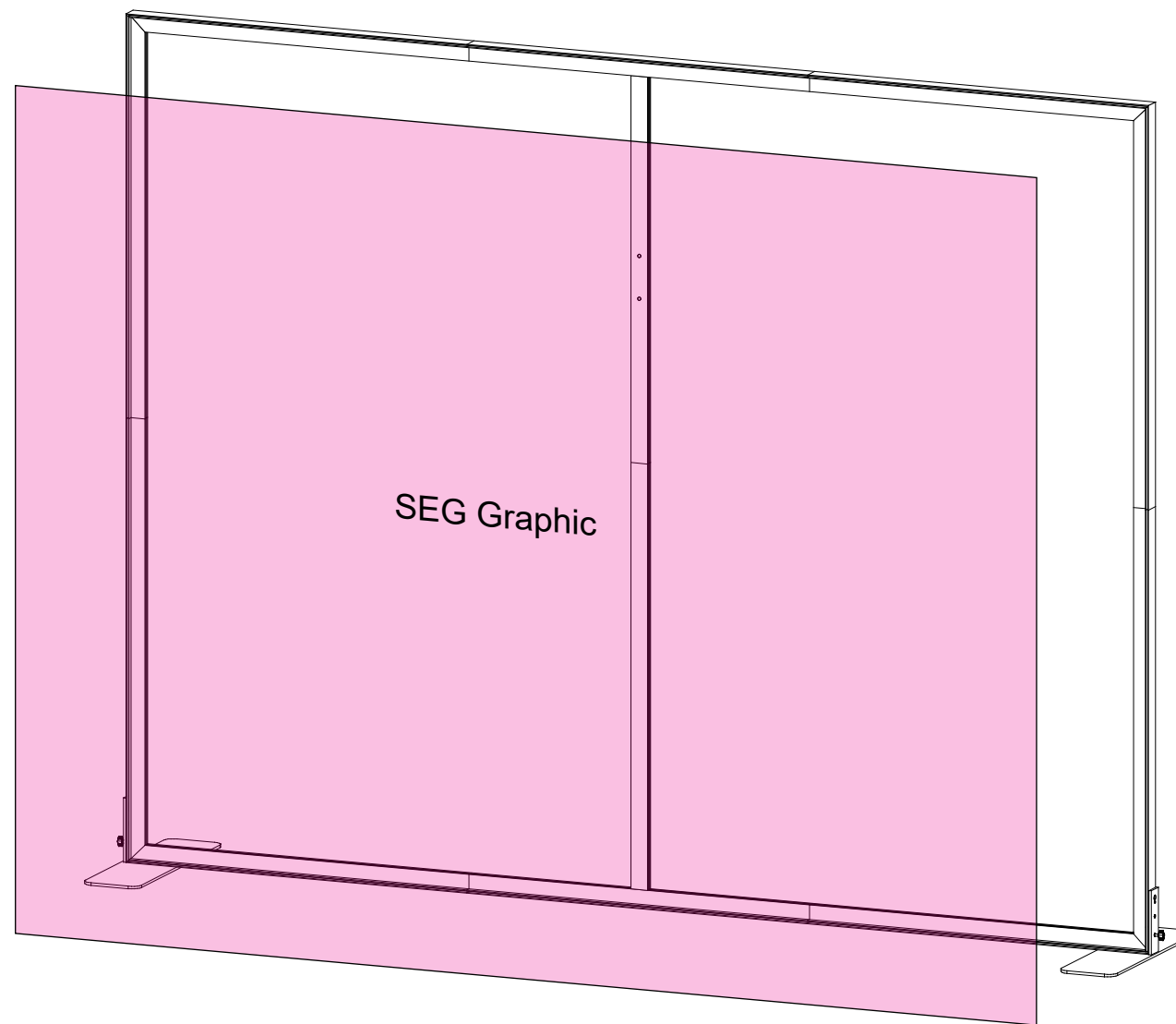


Steps:

1) Apply SEG Graphic to front of assembled frame.



Completed Assembly



FRONT VIEW