



General Setup Instructions

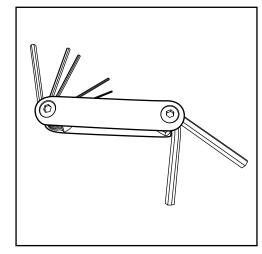
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

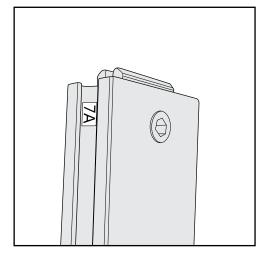
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly

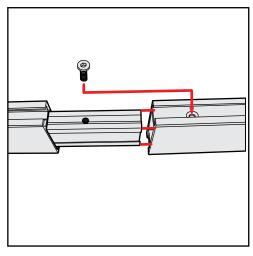


Part Identification - Numbering

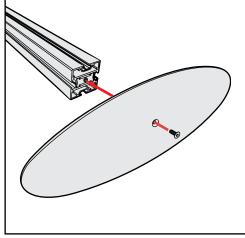


DO NOT USE POWER TOOLS

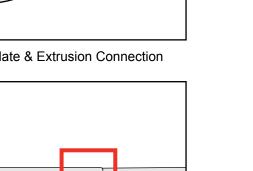
MARNING



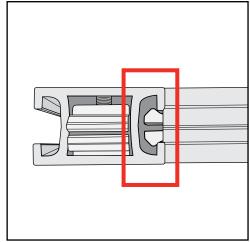
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock

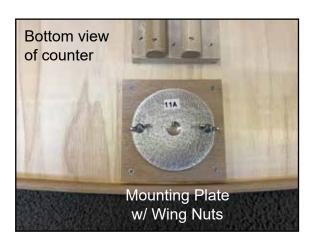


LADDERS OR LIFTS MAY BE REQUIRED

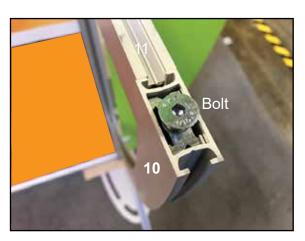


ALL CONNECTIONS MUST BE TIGHTLY SECURED

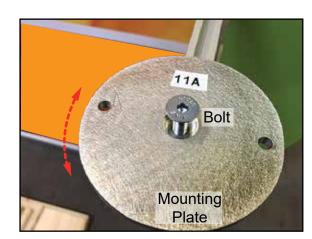




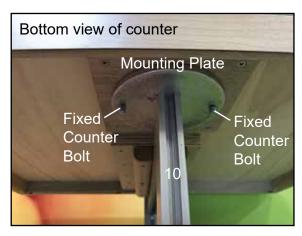
1) Mounting plate & wing nuts, in packed position.



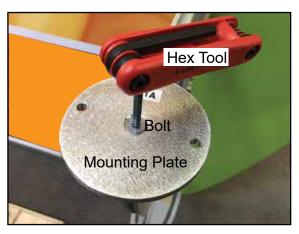
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



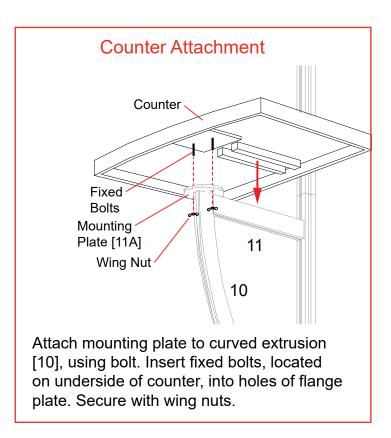
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

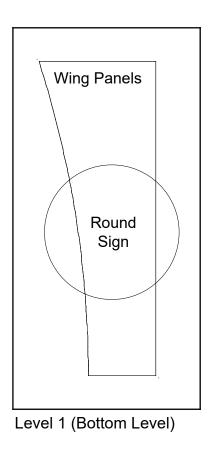


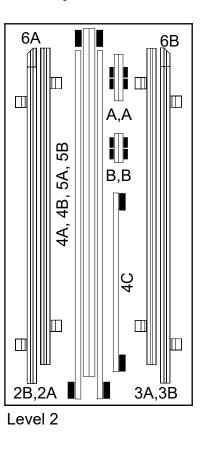


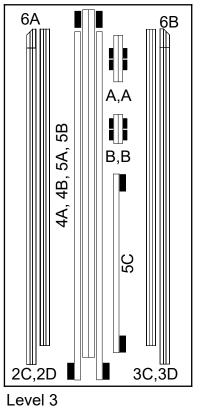
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

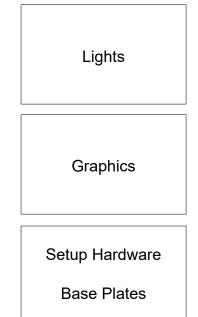
Keep bolt attached to [10], when packing.

Top View of Each Level







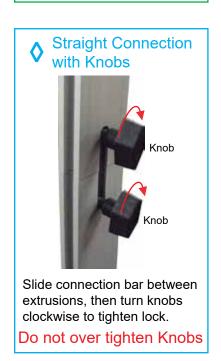


Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
2C,2D	1,1	42" S40 Vertical Extrusion
3C,3D	1,1	42" S40 Vertical Extrusion
4A,4B	2,2	45" Z45 Horizontal Extrusion
5A,5B	2,2	45" Z45 Horizontal Extrusion
4C,5C	1,1	24" Z45 Horizontal Extrusion
6A,6B	2,2	2.5" S40 Angle-Cut Vertical

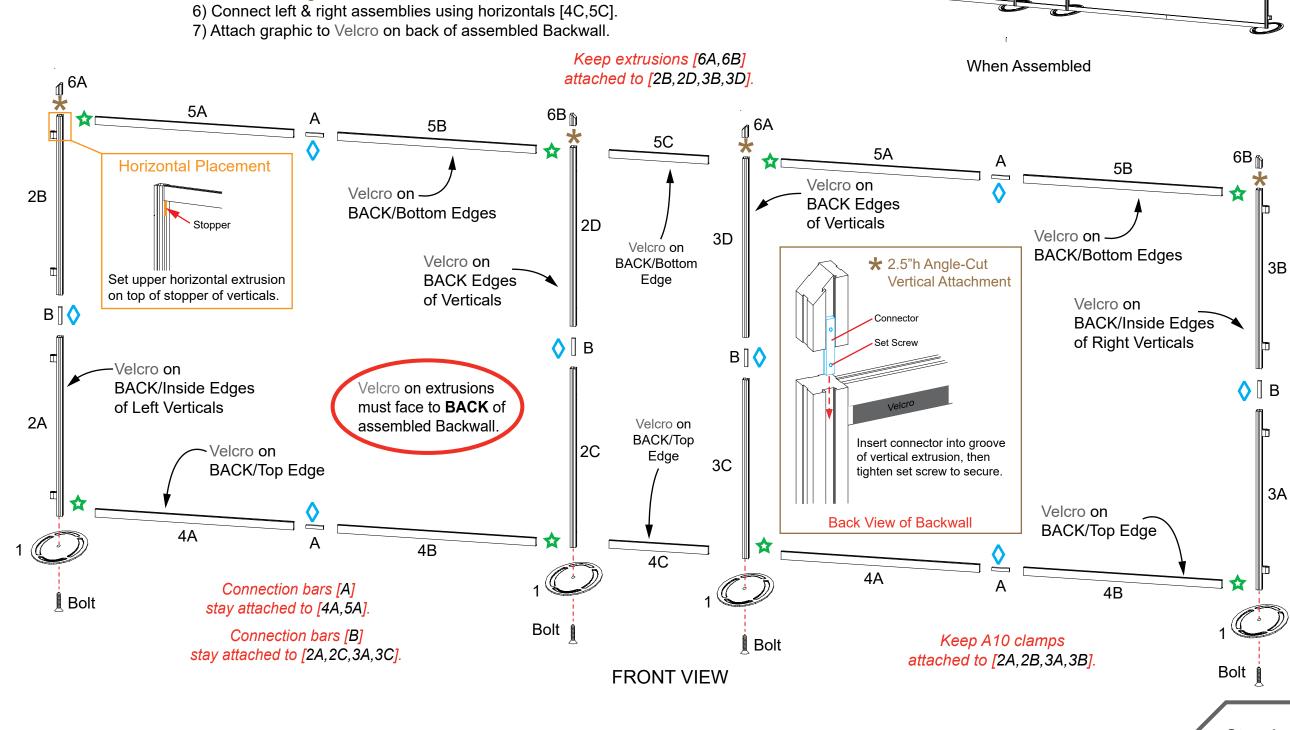
Corner Connection with Knob Turn knob clockwise to tighten lock.

Do not over tighten Knobs



Steps:

- 1) Attach base plates [1] lower verticals [2A] [3A] [2C] and [3C], using bolts.
- 2) Connect verticals [2A to 2B] [2C to 2D], [3A to 3B] and [3C to 3D], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Connect extrusions [6A] and [6B] to verticals [2B] [2D] [3B] and [3D]. See 2.5"h Angle-Cut Vertical Attachment detail.



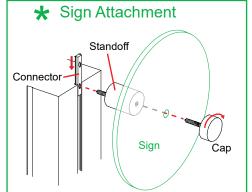
Wing

Graphic

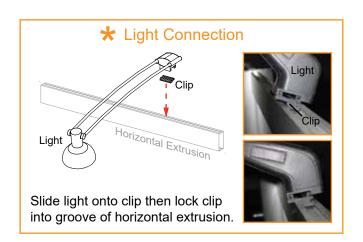
Wing

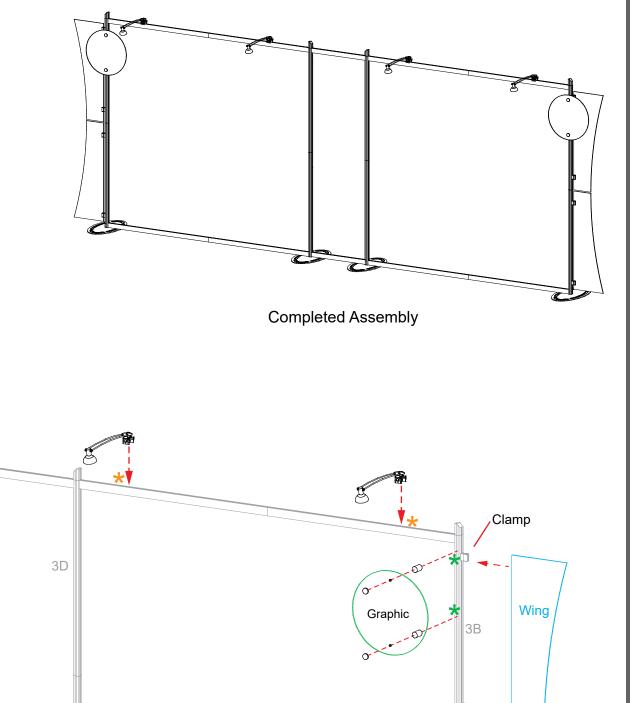
Steps:

- 1) Connect lights to top horizontal extrusions. See Light Connection detail.
- 2) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 3) Attach Signs to vertical extrusions [2B] & [3B]. See Sign Attachment detail.



Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place sign between standoff and cap then tighten cap to secure sign.





Clamp Attachment

1) Slide connector of clamp into

2) Tighten set screw when A10 is in

4) Tighten knob on clamp to secure wing

extrusion groove.

desired location.

3) Insert wing into clamp.

in place.

Set Screw

3C

Keep A10 clamps

attached to verticals

Wing

ЗА