Order #XXXXX - ECO-4073 - 20' x 20' Sustainable Display

20'

20'

Plan View

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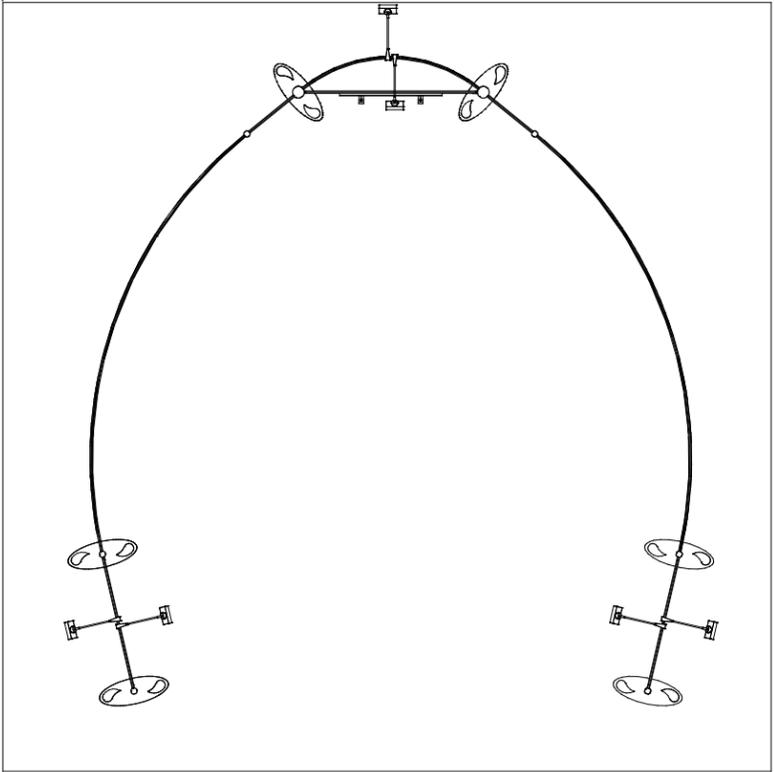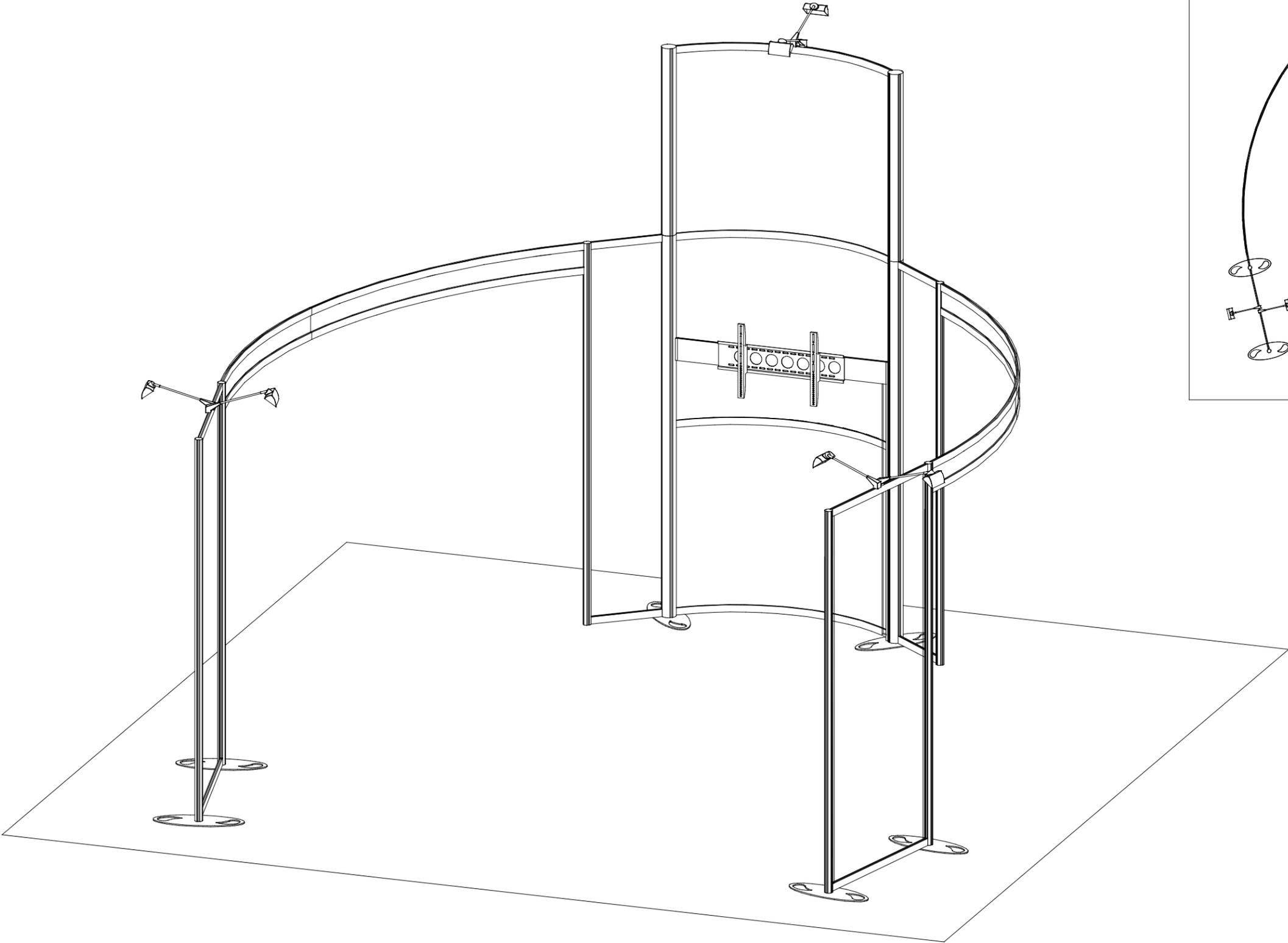
General Setup Instructions

•The setup instructions are created specifically for your configuration.

•Setup instructions are laid out sequentially in levels, including exploded
  views and a logical series of steps for assembly. We encourage you to study
  the instructions before attempting to assemble your exhibit.

Cleaning and Packing

•Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.

•Use mild cleaners and soft materials such as cotton to clean all laminates.

•Keep exhibit components away form extreme heat and long exposure to
  sun light. This will prevent warping and fading.

•Retain all packing material for ease of re-packing. This protects the exhibit
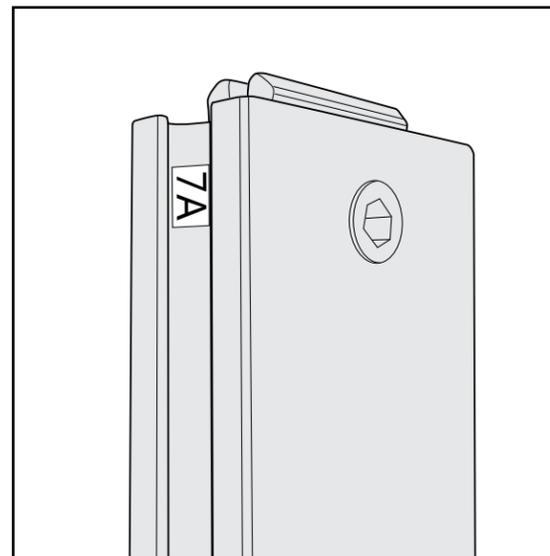 components and keeps each part organized.

Disassembling

•When disassembling exhibit, tighten all setscrews to prevent loss of hardware
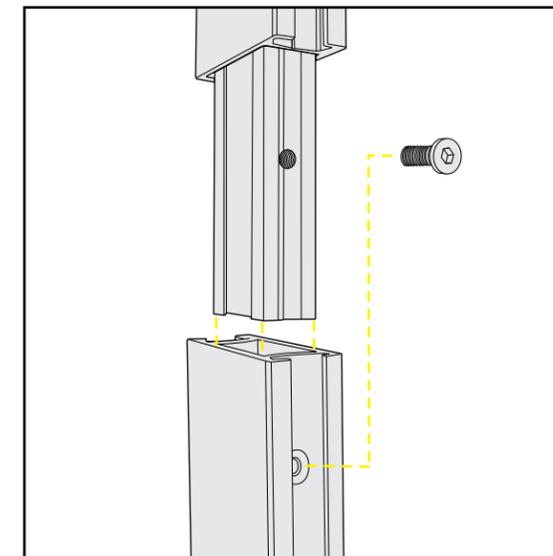 in the shipping process.
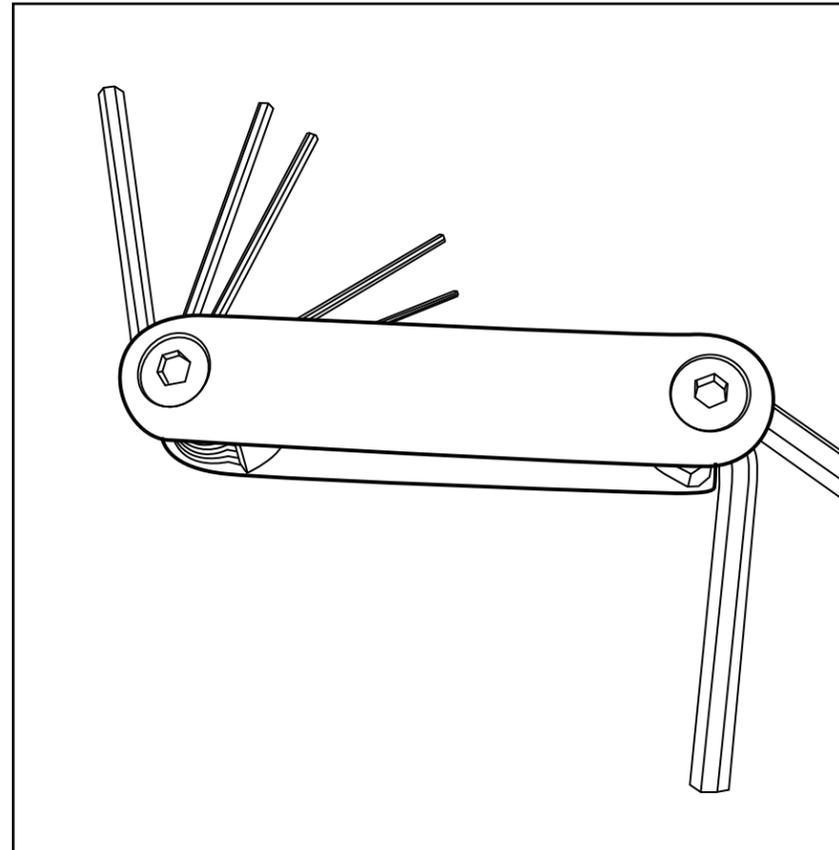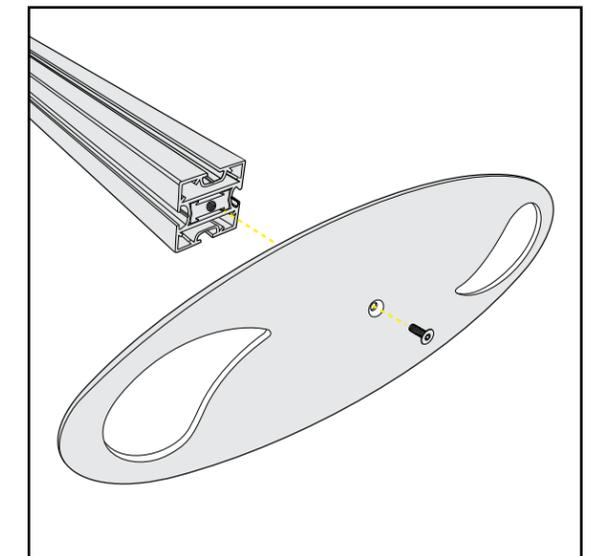
Hex Tool for Assembling Exhibit
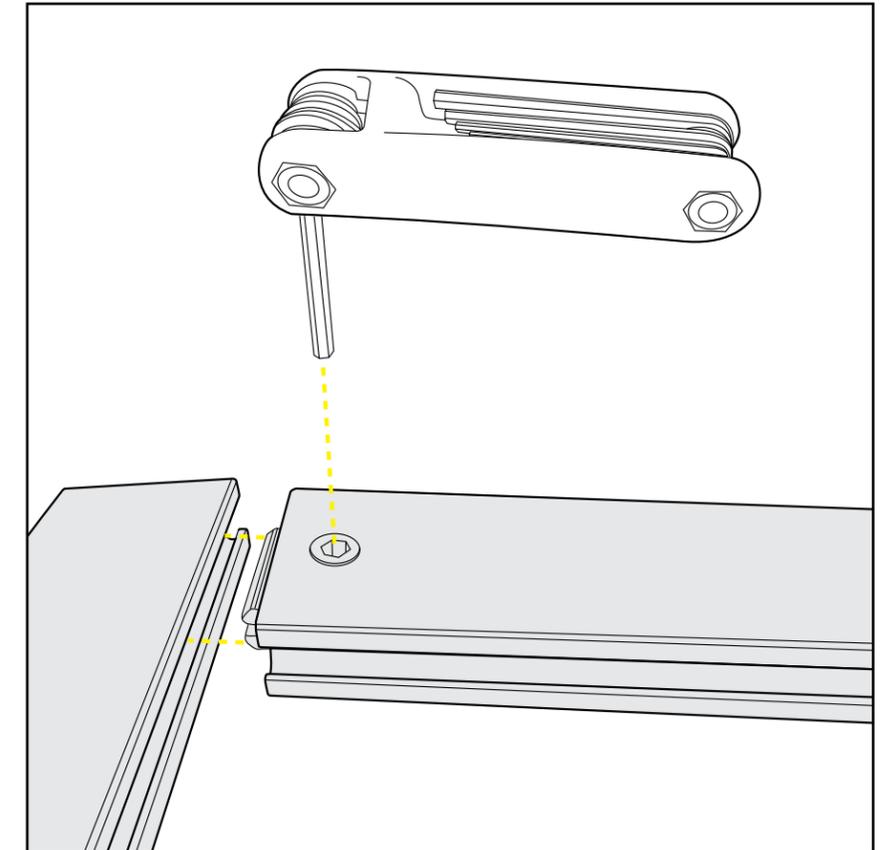
Extrusion Lock Connectors

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions

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ECO Panel Install

1. Place ECO panel together with a vertical offset, slide down to lock connector in place.

2. Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

SEG Graphic Install

1. Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.

2. Locate channels along the edge of the extrusions.

3. Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.

4. After corners are complete, slide in the rest of the graphic into channel. (From edges to center)

5. Graphic is installed. Stand back and be amazed!

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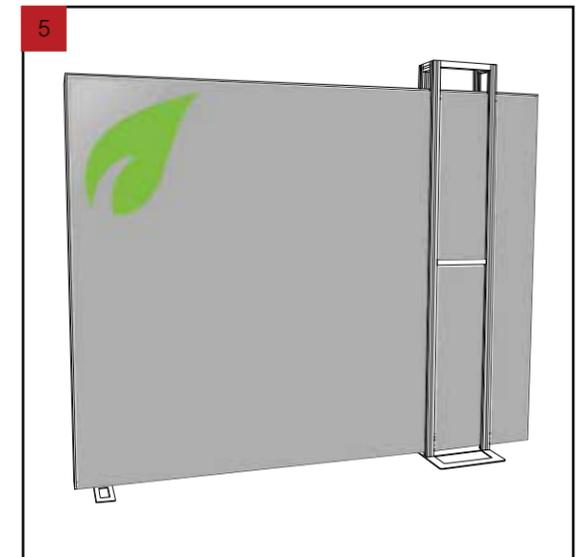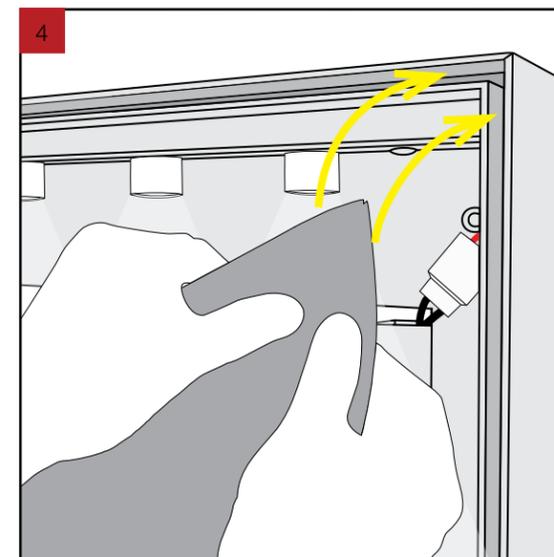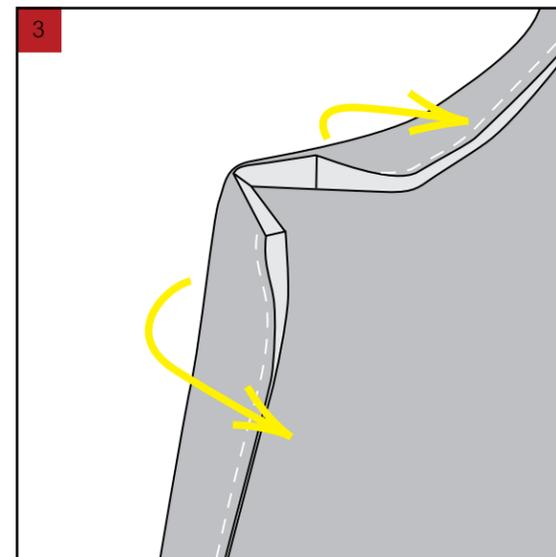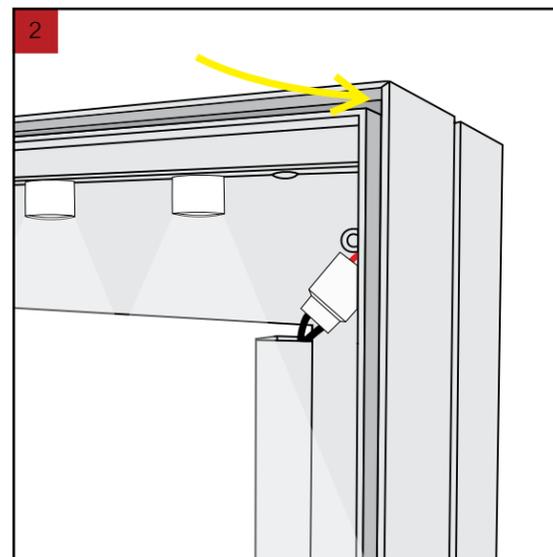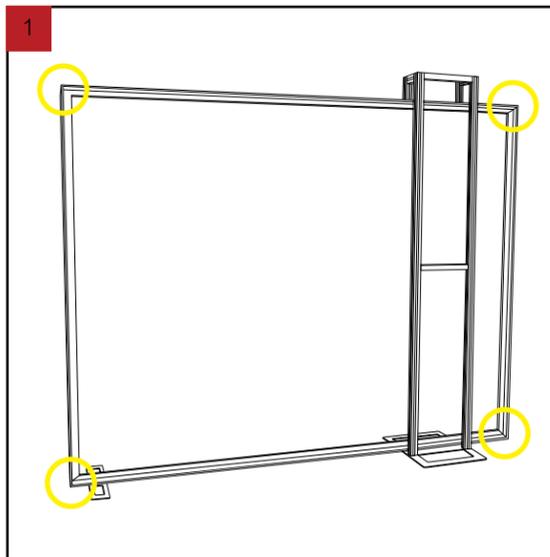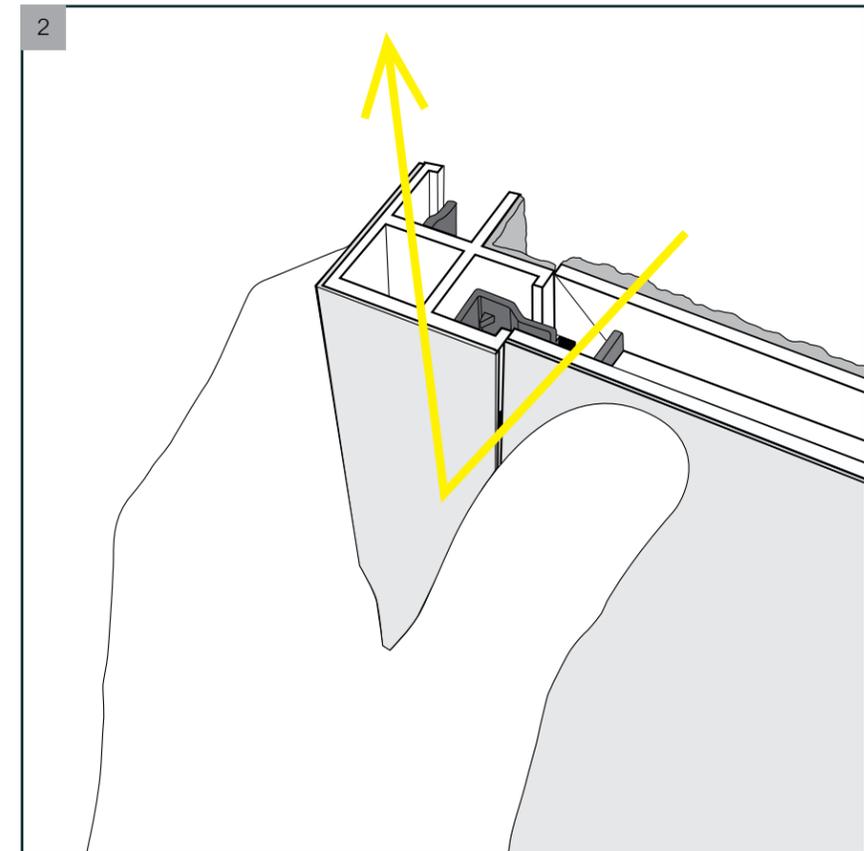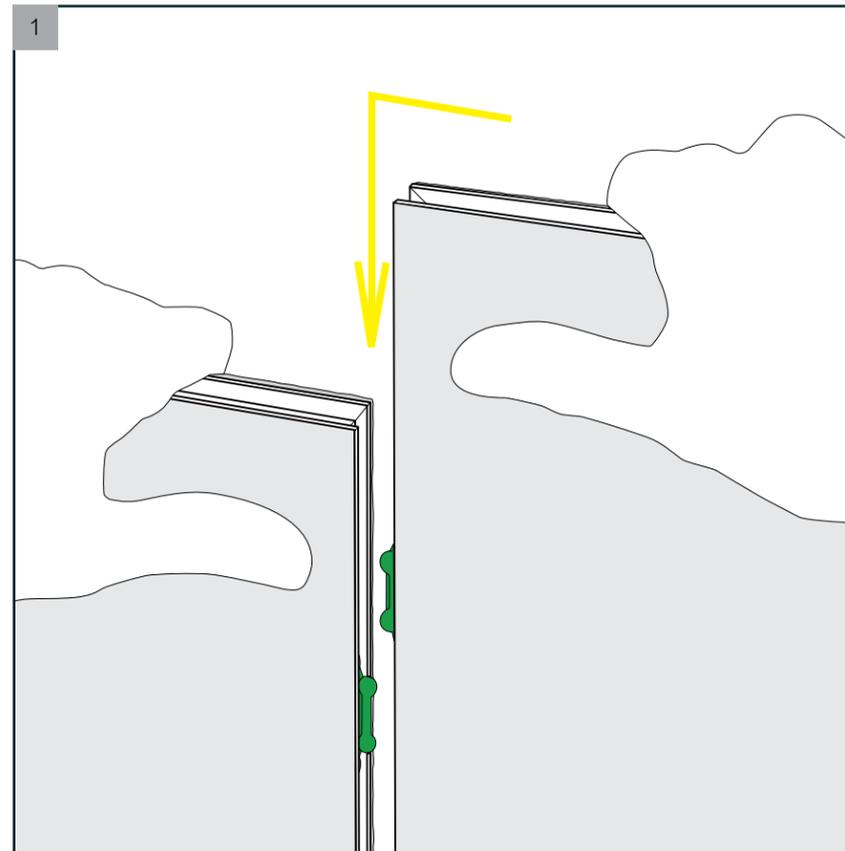
Item	Qty.	Description
1	2	Base Plate
2	1	96"h RR91 Vertical Extrusion w/ attached S11
2A	1	47.1"h RR91 Vertical Extrusion
3	1	96"h RR91 Vertical Extrusion w/ attached S11
3A	1	47.1"h RR91 Vertical Extrusion
4/4A/4B/4C	1ea	60"w Z45 curved Horizontal Extrusion
5	1	53.126"w Z140 Horizontal Extrusion
6	1	96"h RSG540 Vertical Extrusion
7	1	96"h RSG540 Vertical Extrusion
8/8a	1/1	18"w Z45 Horizontal Extrusion
9/9a	1/1	18"w Z45 Horizontal Extrusion

Steps:
1) Connect Base Plates [1] to bottom of verticals [2,3].
2) Assemble verticals [2-2A], [3-3A] together.
3) Install horizontals [4,4A,4B,4C] & [5] between vertical assemblies [2/2A] & [3/3A], inserting double-sided infills between horizontals.
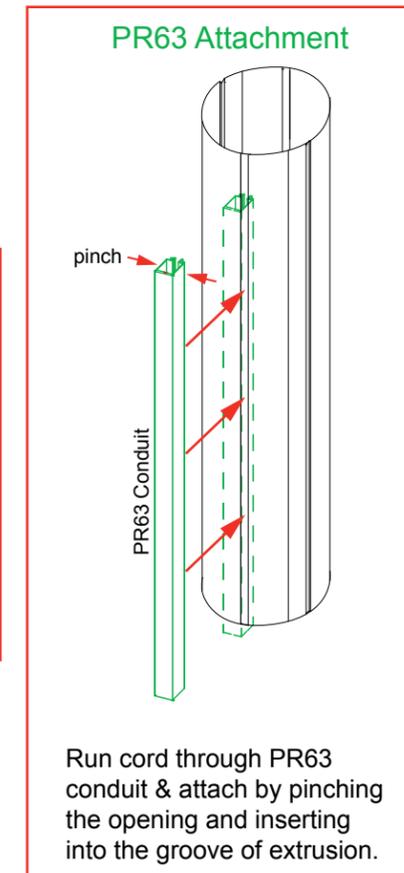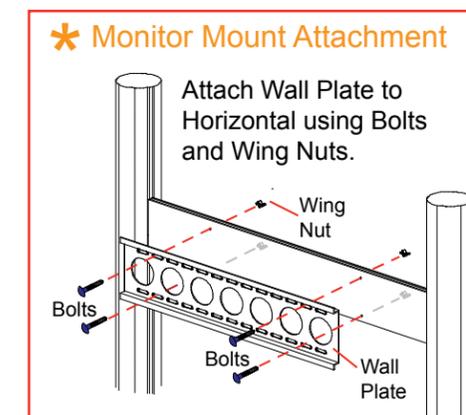4) Connect horizontal [5] to S11 extrusions attached to verticals [2] & [3], as shown.
5) Attach horizontals [8,8A] between verticals [6] & [2/2A], inserting infill between verticals.
6) Connect horizontals [9,9A] between verticals [7] & [3/3A], inserting infill between verticals.
7) Attach lights to top of assembly. See Light Attachment detail.
8) Install Monitor Mount to horizontal [5]. See Monitor Mount Attachment detail.
9) Attach PR63 to vertical [3] for wire management of monitor power cord. See PR63 Attachment detail.

✱ Light Attachment

Attach light to backwall where desired and tighten in place.

Lock into groove of horizontal

Slide light into light receiving hardware

4C ✱

infill

2A

3A

When assembled

8A

4B

infill

9A

infill

infill

attached S11 extrusion

5 ✱

6

2

4A

infill

3

PR63 for Wire Management

8

1

4

1

9

7

✱ Monitor Mount Attachment

Attach Wall Plate to Horizontal using Bolts and Wing Nuts.

Wing Nut

Bolts

Bolts

Wall Plate

PR63 Attachment

pinch

PR63 Conduit

Run cord through PR63 conduit & attach by pinching the opening and inserting into the groove of extrusion.

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Item	Qty.	Description
1	4	Base Plate
10/10A	2/2	96"h RSG540 Vertical Extrusion w/ attached PR63
11/11A	2/2	42"w Z45 Horizontal Extrusion

Steps:
1) Install Base Plates [1] to bottom of verticals [10,10A] using bolts.
2) Connect horizontals [11,11A] between verticals [10,10A].
3) Apply fabric graphics to front & back of assembly using Velcro.
4) Connect lights to top of assembly as shown. See Light Attachment detail.

Repeat steps 1 through 4 for other light box assembly.

When assembled

QTY 2

11A
Velcro front & back

Velcro front & back

Velcro front & back

10

10A

Velcro front & back

11

1

1

* Light Attachment

Attach light to backwall where desired and tighten in place.

Lock into groove of horizontal

Slide light into light receiving hardware

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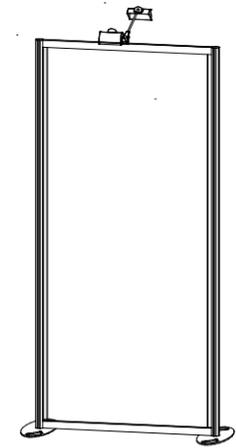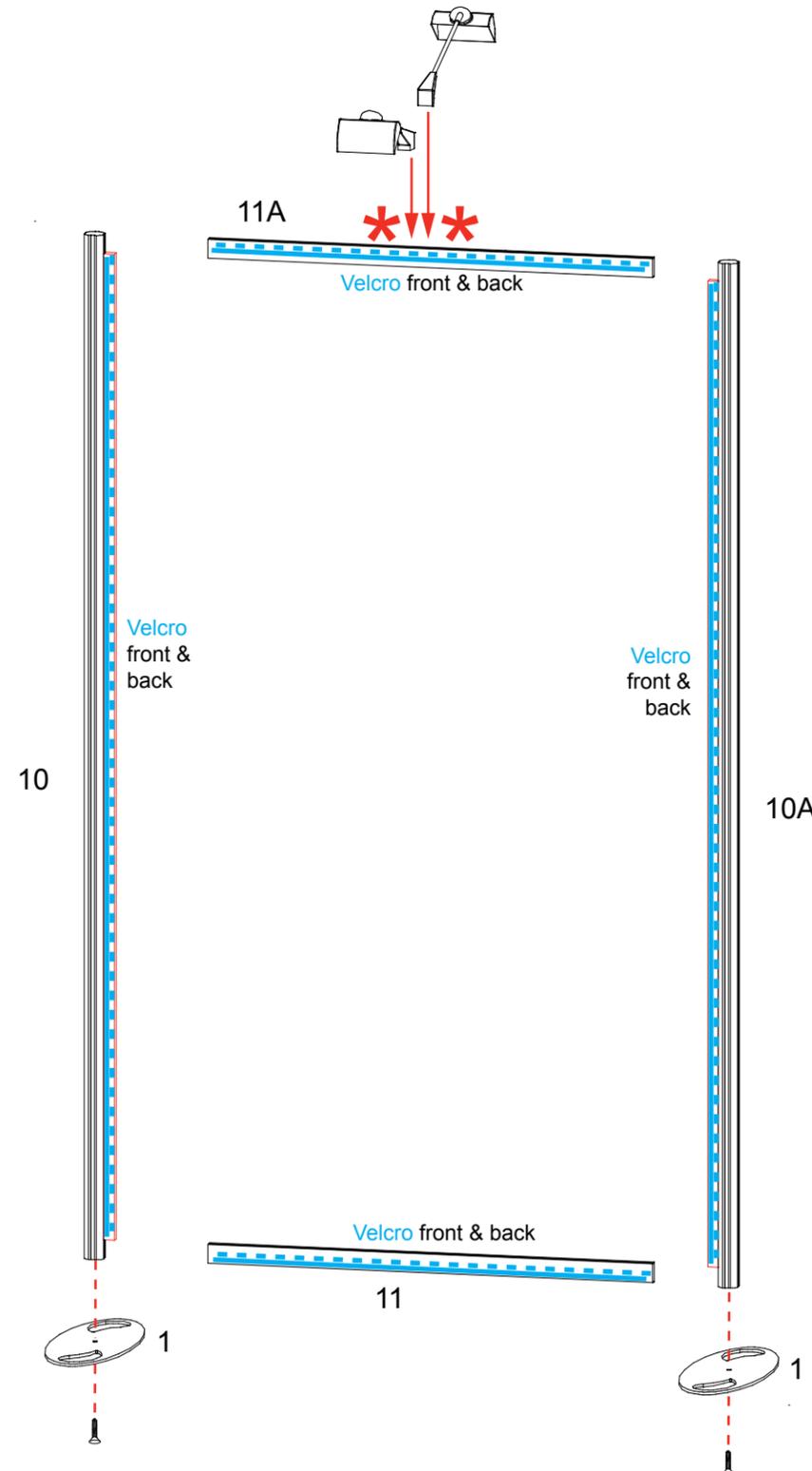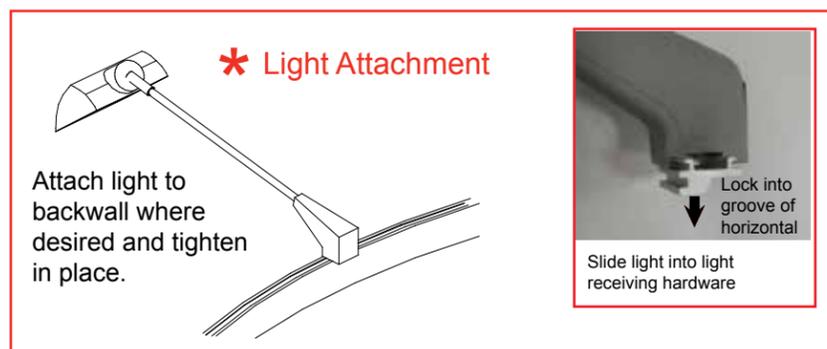
Item	Qty.	Description
12	1	84" Z245 curved Horizontal Extrusion
12A	1	61" Z245 curved Horizontal Extrusion
13	1	84" Z245 curved Horizontal Extrusion
13A	1	61" Z245 curved Horizontal Extrusion

Steps:
1) Connect horizontals [12-12A] & [13-13A] together.
2) Install horizontal assembly [12/12A] between
   verticals [6] of *tower* & vertical [10A] of *side frame*.
3) Install horizontal assembly [13/13A] between
   verticals [7] or *tower* & [10A] of *side frame*.

When assembled

12

12A

6

7

13

13A

10A

10A

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